

GatorStep

Arrival Of Product

Upon receiving your GatorStep, please place the package and its content in a shaded or climate controlled area, out of direct sunlight.

Surface Preparation

The surface area where GatorStep will adhere should be thoroughly prepared using an ammonia based cleaner. Prior to applying your GatorStep adhesive you will want to ensure the surface has been cleared of any loose debris, wiped clean and is completely dry.

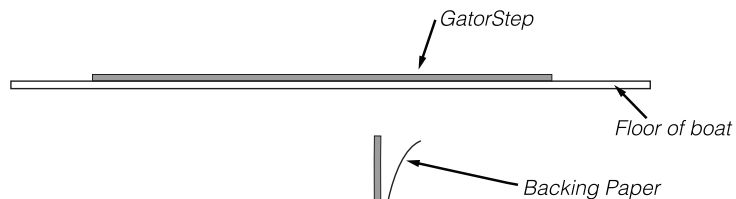
Installation

For a quick, straightforward, peel and stick process follow our visual guide below to install your GatorStep flooring. The initial re-positionable ability will provide for simple and easy adhesion.

- Confirm that any existing grease, adhesives, wax or similar coatings are cleared before installing. It is **highly recommended** that the final wipe down prior to installation of GatorStep should occur with a **brand new, unused rag**. This is done to ensure that any amount of dust, dirt, debris, grime that could be present on the surface of the boat will not effect the adherence of GatorStep.
- Be sure that the temperature of the air is above 60° fahrenheit when applying the exposed adhesive.
- ***DO NOT ATTEMPT TO OVER STRETCH THE PAD(S)**

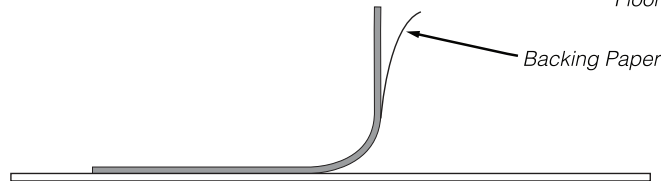
Step 1

Lay the pad into place with the backing intact to verify your placement and fit.



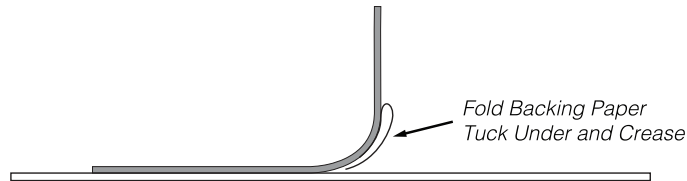
Step 2

Lift the edge and pull the backing paper away from the GatorStep.



Step 3

Fold the backing paper and tuck slightly under lifted area and make a crease on the fold.



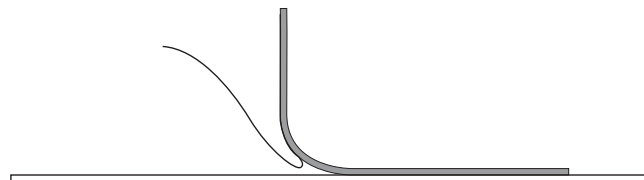
Step 4

Use your hand in an open flat position to smooth out GatorStep, guiding out any air bubbles while laying your piece into position.



Step 5

Lift the other side of the GatorStep, completely remove backing paper then lay in place, repeating step 4.



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V.4 / REV. 01-02-23

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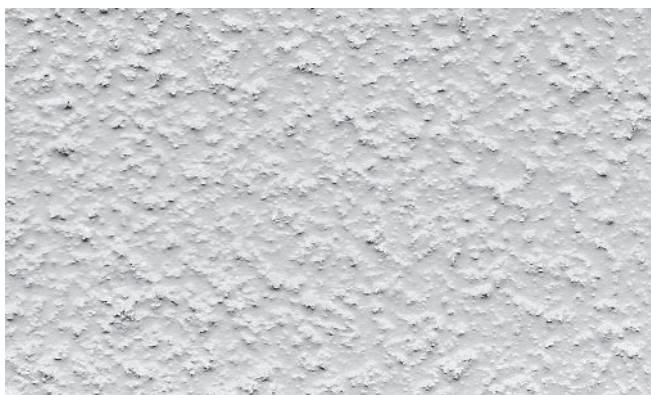
GatorStep

Installation for Challenging Substrates

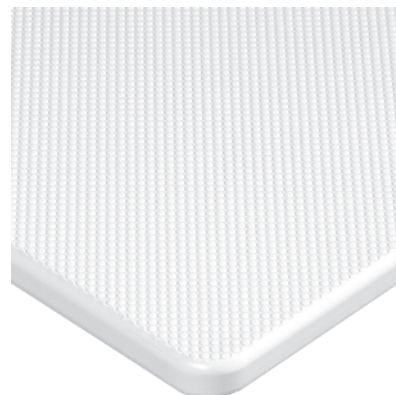
Any surface where the perimeter of the GatorStep is not being applied directly onto finished fiberglass or aluminum will require the application of 3M™ Tape Primer 94. The 3M™ Tape Primer 94 should be utilized after the initial prep and before installation of GatorStep.

3M™ Tape Primer 94 helps promote adhesion to polyethylene, polypropylene, ABS, PET/PBT blends and other difficult to stick to substrates. Furthermore, it should be utilized on raised textured non-skid that has no transition to finished fiberglass or aluminum as well as consistent, aggressive textured surfaces.

Examples:



Consistent, aggressive textured surface



Raised textured non-skid that has no transition to finished fiberglass or aluminum

Step 1

Be sure your surface is clean and dry before applying a thin, uniform layer of the primer. Use the minimum amount of product necessary. Porous surfaces may require 2 applications for uniform coverage and good adhesion.

Step 2

Allow the primer to dry completely between coats (approximately 5 minutes) and before applying GatorStep.

For more detailed instructions, please visit https://www.3m.com/3M/en_US/p/d/b40065491/

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